

# **Product Information**

# **JBP Acrylic Urethane Basecoat**

#### **Background**

JBP is a fast drying, high hiding, excellent matching acrylic urethane basecoat designed for today's value conscious body shops.

#### **JBP Acrylic Urethane Basecoat**

#### Color

JBP Acrylic Basecoat

#### Reducer

JR505 / JR5560 Fast (*55* °F-*65* °F), JR506 / JR5570 Medium (*65* °F-*75* °F), JR507 / JR5580 Slow (*75* °F-*85* °F), JR508 / JR5590 Very Slow (*85* °F-*95* °F)

#### **Compatible Substrates**

Cleaned, sanded, cured, cleaned and sanded OEM and refinish coatings.

#### JBP may be applied over:

JP202 2K Primer Surfacer

JP209 Polyester Primer

JP215 Etch Primer\*

JP233 1K Acrylic Primer

JP285 2K Urethane Surfacer

JP301 Plastic Adhesion Promoter

JP315 1K Acrylic Sealer

JP33x 2K Urethane Sealers

JP354 2.1 VOC Multi Purpose Primer-White

JP355 2.1 VOC Multi Purpose Primer-Gray

JP356 2.1 VOC Multi Purpose Primer-Black

JP371 Epoxy Primer-White

JP375 Epoxy Primer-Gray

JP377 Epoxy Primer-Black

JP385 2K Sealer

\*Prime before topcoating

#### **Preparation**

#### Surface cleaning

JX101 Wax and  $\bar{\text{G}}$ rease Remover, JX992 Plastic Cleaner, SXA330 Wax and Grease Remover, SWX350 H<sub>2</sub>O-So-Clean

#### Sanding

400 grit (machine or dry hand) or 500 grit (wet) on old finishes and primer surfacers

#### Mixing

Ratios

JBP JR50x Reducer
1 : 1

Potlife Indefinite

**Tinting** JBP may be tinted up to 10% with J

mixing bases.

Additives JC605 Basecoat Blender

JC605 JR50x Reducer

For use as a color blender, Mix up to 1 part ready to spray JC605 to 1 part ready to spray JBP Basecoat and step out the color mixture into the blend area. For use as a wet bed, apply 1 medium coat of ready to spray JC605 over the repair area, allow to flash for 5-10 minutes before applying JBP color or JC605 / JBP color mixture.

#### **Application**

Coats

2 coats or until hiding

Air pressure

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HVLP 10 psi at the air cap Conventional 45 - 55 psi at the gun

Gun setup

1.3 - 1.5 mm or equivalent

#### **Dry Times**

#### Between coats



5 - 10 minutes at 70°F (21°C)

Air dry

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Tape: 45 minutes

Clear: 20 minutes minimum, 24 hours maximum at 70°F (21°C) to clearcoat

## Clean up

Clean spray guns, gun cups, storage pots thoroughly with JR Reducer, JT501 General Purpose Solvent or other appropriate clean up solvent after each use Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

### **Properties**

VOC

JBP Package 5.78 lb./gal (693 gm/L) max. Applied Less exempt 1:1 6.30 lb./gal (755 gm/L) max.

JC605 Packaged 5.72 lb./gal (685 gm/L) max. Applied 1:1 Less exempts 6.27 lb./gal (751 gm/L) max.

Dry film build per coat

JBP applied 1:1 0.5 - 0.6 mil

Square foot coverage at 1 mil

Applied (1:1) 159 - 198 sq. ft. / gal. @ 100% transfer

#### Limitations

ShopLine JBP should not be combined with components of other product lines.

#### **Precautionary Information:**

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:
EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320.

#### **Material Safety Data Sheet:**

Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG Shop-Line Distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your Shop-Line Distributor for the most up-to-date information.

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